

532

SPLIT

DART AEROSPACE LTD.	Work Order :	23924/A
Description: SET SCREW	Part Number:	D2747
Drawing Ref: D2747 Rev <del>A</del> B	Qty:	30 <del>100</del>

Step	Location	Procedure	By	Date	QTY
1	EXPEDITING	Issue Work Order	AR	05/08/05	100
2	PURCHASING	Issue P/O: 7008432 Hex head set screw per drawing	LI	05/08/08	100
3	RECEIVING	Inspect for transit damage	CL	05/08/09	30
4	QC	Insepct Level 5	LI	05/08/29	30
5	STORES	Identify and Stock	CL	05/08/29/30	
6	EXPEDITING	Close W/O 545 05/08/30	AR	05/08/30	

Job Cost 80

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Rev	Date	Change	Revised By	Approved
A	98.10.15	New Issue	KS	KS

MANUFACTURER RELEASE CERTIFICATION

D.O.T Approval 9-89

The aeronautical product described hereon conforms to approved type design data and is in a condition for safe operation.

\_\_\_\_\_  
Authorized Inspector

\_\_\_\_\_  
Date

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: ☒ Date: 05/08/30

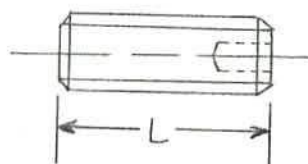
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN DS	DRAWN BY DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED <i>[Signature]</i>	DRAWING NO. D2747	REV. A SHEET 1 OF 1
DATE 98.08.26	TITLE SET SCREW		SCALE NTS
A	98.08.26	NEW ISSUE	

RELEASED  
98/9/17 DS



HEX SOCKET HEAD SET SCREW

$3/8"$  - 24 (UNF) THREAD

$L = 7/8"$  TO  $1"$

MATERIAL = STEEL OR STAINLESS STEEL

SHOP COPY

RETURN TO  
ENGINEERING

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER

NO. 23924

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Aug 02, 2005  
01:38 pm

Work Order No : 0023924  
Project Name : D2747  
Project For : WK532  
Work Order Type : Main  
Main WO Number :  
House Part Number : D2747  
Description : Set Screw  
Manufactured : Yes  
Amount Req'd : 100  
Amount Done : 0  
Start Date : 08-02-05  
Est Finish Date : 08-12-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

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DART AEROSPACE LTD  
1270 ABERDEEN ST  
HAWKESBURY

ON

K6A 1

**YOUR PURCHASE  
ORDER NUMBER**  
2008432

Today's Date: 8/08/05

MCMASTER-CARR  
200 AURORA INDUSTRIAL PKWY  
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS  
SHIPMENT CONTACT OUR SALES DEPARTMENT  
(330)995-5500

**PAGE**  
**1 OF 1**  
**MCM NUMBER**  
5917766-01

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1- 98-07 29-90	92311 A639	3 PK	18-8 SS CUP POINT SOCKET SET SCREW 3/8"-24 THREAD, 1" LENGTH PKG= 10 EA/PK Balance of 7 PK expected to ship by 8/16/2005	1	10 PK	3